



TRUE PACK
MACHINERY
www.truepackmachinery.com

MANUFACTURER & EXPORTER OF ALL KIND OF BLISTER
PACKAGING MACHINE AND ALU ALU PACKAGING MACHINE

PACKING SOLUTIONS

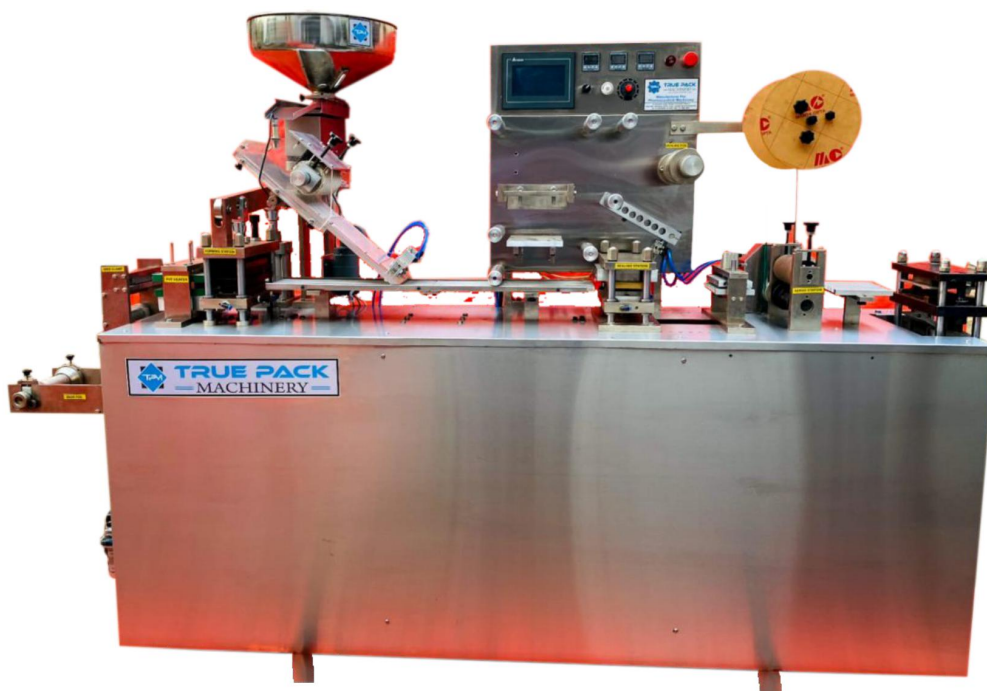


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TPM ALU ALU COLD FORM SINGLE TRACK



Models : TPM-150



SPECIAL FEATURES :

- Production capacity upto 2 Lacs Tablets / Shift
- No Micro-Stops
- One user interface for all components
- Best built quality
- Rigid Design
- Full GMP Standards satisfying with all Stainless steel cladding
- Hi-speed with smoothness & noiseless performance

Pulse Feature

- Packing Speed : Calibrated Speed of upto 35 Strokes/Min.
- Web Indexing : Servo Based System with roller roller indexing
- Feeding : Dropping System or Pneumatic Technology
- Man Machine Interface : Ergonomically and User Friendly Touch Screen Operation
- Scrap Handling : Scrap Winder

TECHNICAL SPECIFICATION

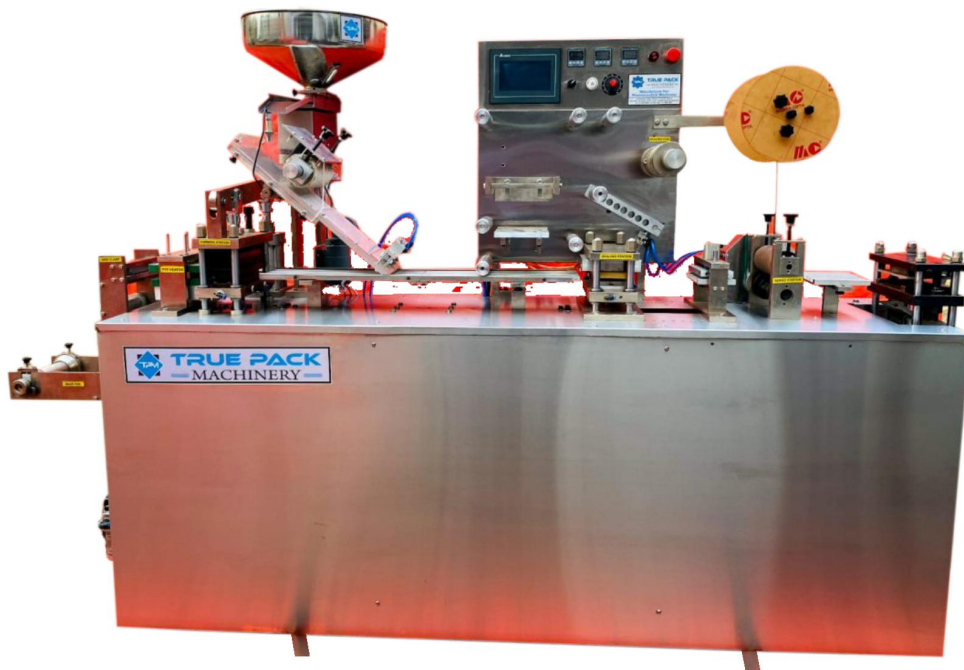
DESCRIPTION	COLD FORMING	THERMO FORMING
Base Foil Width	150 MM	150 MM
Base Foil Thickness	0.13 MM	0.25-0.40 MM
Base Foil Material	Aluminum	PVC/PVDC/ACLAR/OPAQUE/TRIPLEX
Base Foil Reel Diameter	440 MM-Max (Foil Reel core Dia 72-76 mm)	
Sealing Foil Width	150 MM	
Sealing Foil Thickness	0.025 MM	0.025 MM
Sealing Foil Material	Aluminum	Aluminum / CR Foil / Laminated Paper
Sealing Foil Reel Diameter	210 MM-Max (Foil Reel core Dia 72-76 mm)	
Format Area	150 X 101 MM	
Max. Packet Forming Area	140 X 95 MM	
Max. Forming Depth	10 MM	12 MM
Machine Speed upto	35 Strokes / Min	30 Strokes / Min
Approximate Weight of Machine	1000 KG.	
Machine Size (L X W X H)	2600 x 1015 x 1860 MM	
Electrical Input	1 Phase. 1.5 KW,50 Hz, 3 Wire. 2.5 Sq MM	
Chilled Water Requirement	100 Liters of chilled Water / Hour at 16° C Temperature	
Additional Safety	Air Dryer, Voltage Stabilizer	
Compressed Air Requirement	Dry Air with 8 Bar continuous Pressure (10HP Compressor-32 CFM)	

OPTIONAL FEATURE

- Perforation
- Blister Inspection System With Rejection System
- Inkjet Printer
- All In One Package Thermo Forming & Cold Forming (material Like Alu-alu / PVC / PvdC / Aclar Etc.)
- Special Feding System
- Acrylic & Polycarbonate Guards
- Scada System Compliance For 21 CFR With Ipc
- Print Registration Control (prc) For Pack To Print
- Pin Hole Detection

TPM ALU ALU COLD FORM DOUBLE TRACK

**HIGH
PRODUCTION**



LESS AIR CONSUMPTION, CAM - SHAFT BASED MACHINE

SPECIAL FEATURES :

Production capacity upto 7 Lacc Tablets / Shift

No Micro-Stops

One user interface for all components

Best built quality

Rigid Design

Full GMP Standards satisfying with all Stainless steel cladding

Hi-speed with smoothness & noiseless performance



TECHNICAL SPECIFICATION

DESCRIPTION	COLD FORMING	THERMO FORMING
Base Foil Width	240 MM	240 MM
Base Foil Thickness	0.13 MM	0.25 - 0.40 MM
Base Foil Material	Aluminum	PVC / PVDC / ACLAR / OPAQUE/ TRIPLEX
Base Foil Reel Diameter	440 MM - Max (Foil Reef Core Dia 72 - 76 mm)	
Sealing Foil Width	240 MM	
Sealing Foil Thickness	0,025 MM	0.025 MM
Sealing Foil Material	Aluminum	Aluminum / CR Foil / Laminated Paper
Sealing Foil Reel Diameter	210 MM - Max (Foil Reel Core Did 72 - 76 rna)	
Format Area	240 X 150 MM	
Max, Packet Forming Area	230 X 145 MM	
Max. Forming Depth	10 MM	12 MM
Machine Speed Upto	35 Strokes / Min	30 Strokes / Min
Approximate Weight of Machine	2500 KG	
Machine TPM (L X W X H)	3690 X 1050 X 1900 MM	
Machine TPM XL (L X W X H)	4200 X 1050 X 1900 MM	
Elcctrical Input	3 Phase, 7.5 KW. 50 Hz. S Wire. 2.5 Sq. MM	
Chilled Water Requirement	200 Liters of chilled Water / Hour at 16° C Temperature	
Additional Safety	Air Dryer. Voltage Stabilizer	
Compressed Air Requirement	Dry Air with 6 Bar continuous Pressure (20 CFM)	

Pulse Feature

- Packing Speed** : Calibrated Speed of upto 30 Strokes / Min.
- Web Indexing** : Servo Based System with roller indexing
- Feeding** : Dropping System or Pneumatic Technology
- Man Machine Interface** : Ergonomically and User Friendly Touch Screen Operation
- Scrap Handling** : Scrap Winder

OPTIONAL FEATURE

- PERFORATION
- BLISTER INSPECTION SYSTEM WITH REJECTION SYSTEM
- INKJET PRINTER
- EMBOSSING
- ALL IN ONE PACKAGE THERMO FORMING & COLD FORMING (MATERIAL LIKE ALU-ALU / PVC / PVDC / ACLAR ETC.)
- SPECIAL FEEDING SYSTEM
- ACRYLIC & POLYCARBONATE GUARDS
- SCADA SYSTEM COMPLIANCE FOR 21 CFR WITH IPC
- PRINT REGISTRATION CONTROL (PRC)
- FOR PACK TO PRINT
- PIN HOLE DETECTION



TPM - 150 SINGLE TRACK BLISTER PACKING MACHINE



Models : TPM - 150



OPTIONAL FEATURE

- PERFORATION
- BATCH CODE LETTER EMBOSsing ATTACHMENT
- PRINT REGISTRATION CONTROL (PRC)
FOR PACK TO PRINT
- PLC BASED OPERATION
- INKJET PRINTER

TECHNICAL SPECIFICATION

DESCRIPTION	PVC BLISTER - 150
Base Film Width Max.	120 MM
Base Film Thickness Max.	0.25 -0.4 MM
Base Film Material	PVC / PVDC /ACLAR / OPAQUE / TRIPLEX
Sealing Foil Width Max.	116 MM
Sealing Foil Thickness Max.	0.02 - 0.04 MM
Sealing Foil Material	Aluminum / CR Foil / Laminated Paper
Pack Length	110 MM
Pack Width	100 MM
Forming Depth	12 MM
Max. Output	upto 600000 Tablet - Capsules per shift(8 Hr.)
Cutting Speed	upto 70 Strokes per/min. for Tablet-Capsules
Electrical Input	3 Phase, 3 KW, 50 Hz, 5 Wire, 2.5 Sq. MM
Blister 150 Machine Size (LxWxH)	2000 X 1000 X 1800 MM
Blister 150 XL Machine Size (LxWxH)	2550 X 1000 X 1800 MM
Compressed Air Requirement	15 CFM@ 6 Bar Pressure
Chilled Water Requirement	100 Liters of chilled Water / Hour at 16° C Temperature
Additional Safety	Air Dryer, Voltage Stabilizer

TPM - 240 DOUBLE TRACK BLISTER PACKING MACHINE



Models : TPM - 240



SPECIAL FEATURES :

- Production capacity upto 2500 Tablets per/min.
- Production capacity upto 415 Ampoules-Vials per/min.
- Best built quality
- Rigid Design
- Full GMP Standards satisfying with all Stainless steel cladding
- Hi-speed with smoothness & noiseless performance

TECHNICAL SPECIFICATION

DESCRIPTION	PVC BLISTER - 240
Base Film Width	210 MM
Base Film Thickness	0.25 - 0.4 MM
Base Film Material	PVC/PVDC/ACLAR/OPAQUE/TRIPLEX
Sealing Foil Width Max.	206 MM
Sealing Foil Thickness Max.	0.02 - 0.04 MM
Sealing Foil Material	Aluminum / CR Foil / Laminated Paper
Pack Length	200 MM
Pack Width	100 MM
Forming Depth Ampule / Vial	16 MM / 20 MM
Forming Depth for Tablet/Capsule	12 MM
Max. Output	Upto 1200000 Tablet - Capsules per shift (8 Hr.)
	Upto 200000 Ampoule - Vials per shift (8 Hr.)
Cutting Speed	Upto 100 Strokes per/min. for Tablets-Capsules
	Upto 30 Strokes per/min. Ampoule - Vials
Electrical Input	3 Phase. 6.5 KW. 50 Hz, 5 Wire. 2.5 Sq. MM
Machine Size Blister 240 (L X W X H)	2750 x 1000 X 1800 MM
Machine Size Blister 240 XL (L X W X H)	3200 x 1000 x 1800 MM
Compressed Air Requirement	15 CFM@ 6 Bar Pressure
Chilled Water Requirement	100 Liters of chilled Water / Hour at 16° C Temperature
Additional Safety	Air Dryer, Voltage Stabilizer

OPTIONAL FEATURE

- Perforation
- Blister Inspection System With Rejection System
- Inkjet Printer
- Batch Code Letter
- Embossing Attachment
- Auto Feeder For Ampoule - Vials
- Acrylic & Polycarbonate Guards
- Scada System Compliance For 21 Cfr With Ipc
- Print Registration Control (prc) For Pack To Print
- Plc Based Operation

Surgical Products
Confectionery Products
Veterinary Products
Food Products
Battry (Cell) Products



Salient Features

- Fully automatic. system with continuous operation cycle mechanism for efficient packing.
- Automatic synchronised star wheel system sets harmony with blister formation and ensures smooth feeding.
- A comparatively lengthy 'guide track' for rigid inspection for missing blisters, if any.
- Crease proof sealing pattern to eliminate capillary formation of foil on sealing. Contact heating system with pneumatic actuation allows blister forming with even heating and save wastage of PVC after every stoppage.
- Universal type chain driven batch printing unit. Specially designed ergonomic and aesthetic partially electronic control panel board protects electrical operational components.
- Suitable designed framework and usage of high quality bought out components from trusted names make the operational system perfect

An automatic synchronized system specially design and manufactured to suite the latest packaging needs of Injectables.

Packagable Products

- Glass ampoules up to 10ml. and Glass/plastic vials up to 10ml. Droppers, Syringes, Cannulas etc., can be packed with manual feeding.

Technical Specifications

Discription	Range	SVF TPM -150
PVC Base Film	Max Width	124 mm
	Thickness	0.35 to 0.45 mm
	Max Roll Dia	440 mm
Aluminum Foil	Max Width	116 mm
	Thickness	0.025 to 0.035 mm
	Max Roll Dia	210 mm
Forming Area	Minimum	102 x 140 mm
Pack Length	Maximum	112 mm
Pack Width	Maximum	150 mm
Forming Depth		27 mm

Output

- 40-50 strokes strokes per minute(maximum) (Size and No. of packs depend on selection of change parts, products to be packed and operators skills)

Power Requirement

- 4.5 kW (415v, 3 Phase, 50Hz., A.C. Electric supply if different please specify voltage req.)

Dimension in mm

- L x B x H 2661 x 680 x 2084

Packagable Materials

BASE FILM

- Opaque, transparent or coloured thermo formable and non-toxic PVC.

LIDDING MATERIAL

- Aluminium foil with heat -sealed lacquer or Glassine paper foil.

Optional Facilties (available on prior Intlmaton)

- In-line scoring unit for dispersing of blisters into twos.
- Thermoforming of manufacturer's/product's name.
- Printing registration of control system.
- Combination packing facility.
- P.L.C. based operational system.

Necessary Equipment

- Below are the Necessary Equipment recommend by us for efficient functioning of this system

SVF TPM - 150 / SVF TPM - 300

- A 5hp air compressor of 200 litre air tank with a minimum pressure of 120lbs/8kg (at par with Ingersoll-Rand IR-242 air compressor).
- A water Cooler of 160 Litre per hour capacity with a temperature drop of 17°C.
- Any suitable equipment to maintain the working temperature of environment between 18°C to 22 °C.

Technical Specifications

Discription	Range	SVF TPM - 300
PVC Base Film	Max Width	212 mm
	Thickness	0.35 to 0.45 mm
	Max Roll Dia	440 mm
Aluminum Foil	Max Width	204 mm
	Thickness	0.025 to 0.035 mm
	Max Roll Dia	210 mm
Forming Area	Minimum	109 x 140 mm
Pack Length	Maximum	200 mm
Pack Width	Maximum	150 mm
Forming Depth	-	27 mm

Output

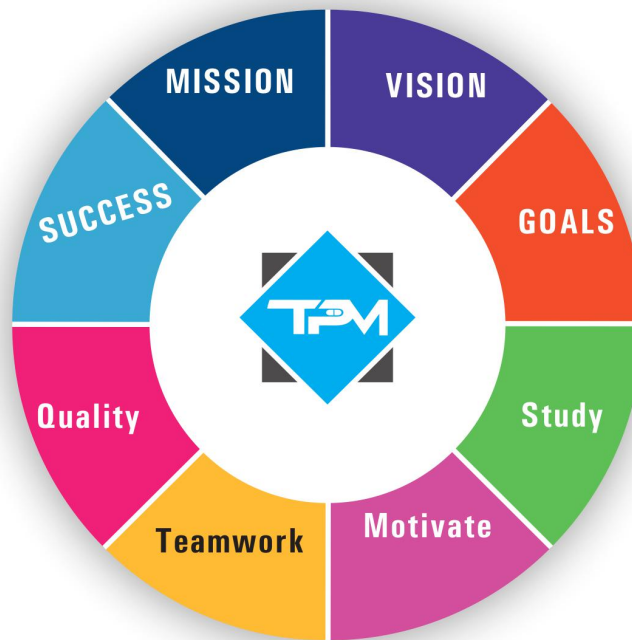
- 40-50 strokes strokes per minute(maximum) (Size and No. of packs depend on selection of change parts, products to be packed and operators skills)

Power Requirement

- 8 kW (415v, 3 Phase, 50Hz., A.C. Electric supply if different please specify voltage req.)

Dimension in mm

- L x B x H 3020 x 680 x 2084



ABOUTUS

Founded in the year 2011 at Ahmedabad (Gujarat, India), We “Ture Pack Machinery” are a renowned manufacturer & exporter of a wide range of Blister Packing Machines for **FOOD, PHARMA & FMCG MARKET**. Our offered products can be availed by our clients in several specifications and at best prices. Under stern supervision of “Mr. Praful Kanojiya” & “Mr. Krunal Talsaniya”, we have gained huge clientele all across the nation & international. “Ture Pack Machinery” is renowned firm with Being a successful manufacturer in the recent market, We ensure our **QUALITY PRODUCT** and **QUALITY SERVICES** to fulfill all your **PACKAGING** needs. We have machines for **TABLETS, CAPSULES, SOFT GELATIN, LOZENGES, AMPULES, VIALS, BATTERY (CELL), TOOTH BRUSH, RAZORS, BUTTER, PFS, JAM. PICKLE, PEANUT BUTTER, CHOCOLATE, SAFFRON** etc.

All we can say “IF YOU HAVE PRODUCT, WE HAVE TECHNOLOGY TO PACK’EM ALL”. We are a technology driven company to provide you packaging solution in blistering.

“Ture Pack Machinery” is a renowned firm, offering the best-in-class array of products to our clients at most reasonable rates. Reasons that have assisted us to become the foremost choice of clients are listed below :

- High quality products & service
- Client - centric approach
- Affordable price range
- Prompt delivery
- On Call technical assistance
- Live chat problem solving



TRUE PACK
MACHINERY
www.truepackmachinery.com

Manufacturing of Pharmaceutical Blister Pack and Alu Alu Packing Machine

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